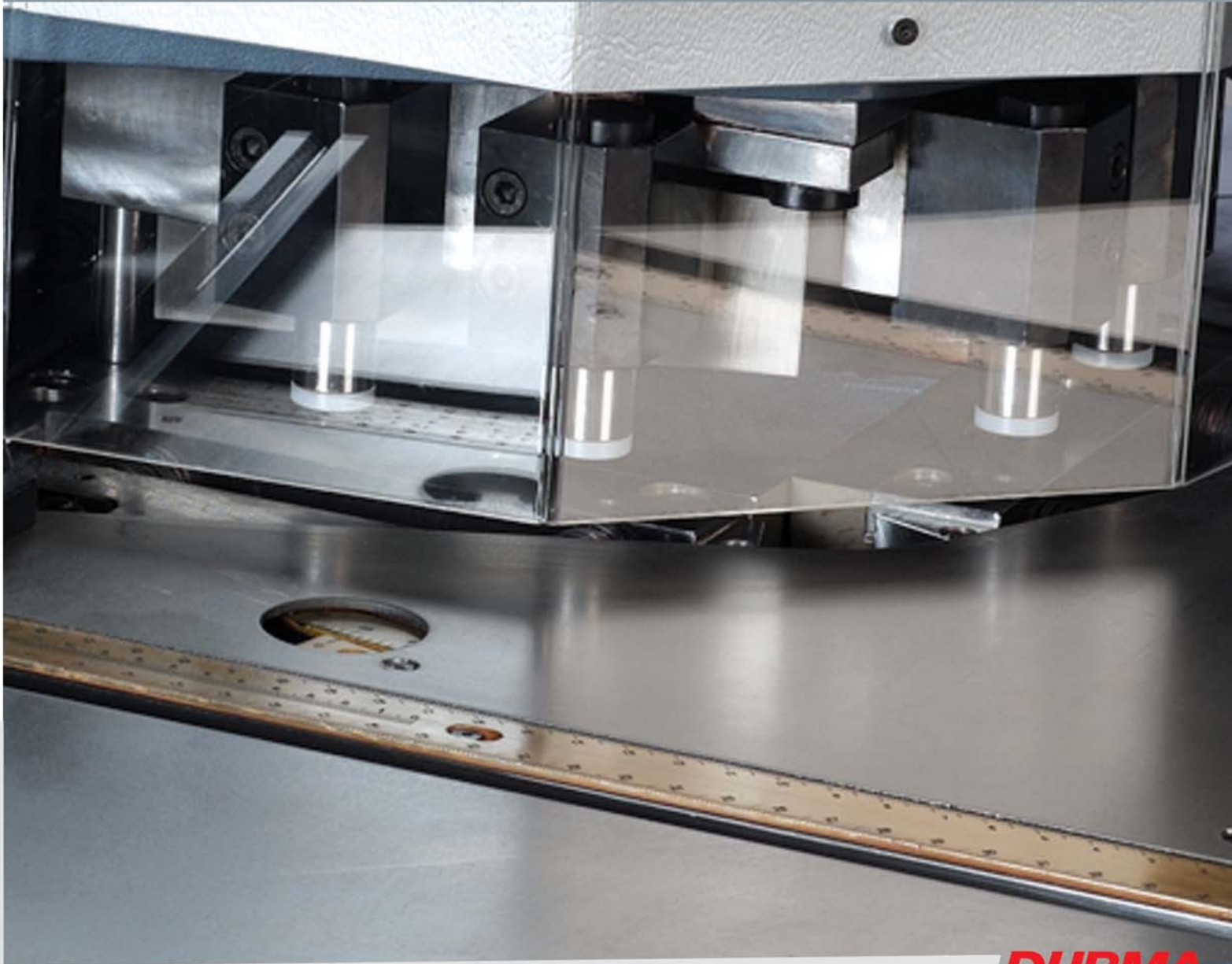


DURMA

**VN SERIES
FN SERIES**

**Variable Angle Notcher
Fixed Angle Notcher**



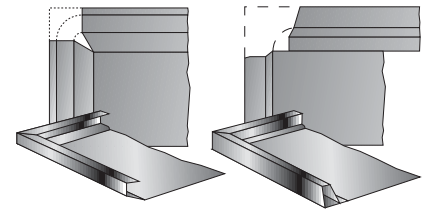
DURMA

VN SERIES

Variable Angle Notcher



T-Slotted Table with Disappearing Stops
Material Hold Downs



DURMA corner notchers have a heavy rigid construction with a solid machined table. T-slots have been machined in the table for fast and accurate positioning of gauge stops and protractor guides. The operator can adjust the angle of notch from 30-140 degrees easily and quickly via hand wheels located on each side of the machine.

The automatic blade adjustment feature assures high quality cuts on varied thickness and types of material. There are three upper and four lower hydraulic cylinders that create a rigid structure for accurate and repeatable notching. The measuring scales have been positioned below the work service to prevent wearing of dimensional readouts over time.

VN SERIES		VN 2004	VN 2006
Cutting Capacity	mm. (60°de)	4	6
	mm. (30°de)	2	4
Cutting Length	mm.	200 x 200	200 x 200
Cutting Angle	<	30°-140°	30°-140°
Motor Power	Kw.	4	4
Oiltank Capacity	lt.	50	50
Height	mm.	1300	1300
Width	mm.	1050	1050
Length	mm.	900	900
Weight	kg.	950	1000

FN SERIES

Fixed Angle Notcher



Standard Equipment

- Hand wheel adjustment of notch angle from 30-140 degrees
- Hand and foot control
- Slug chute
- Two protractor gauges
- T-slotted table with recessed measuring scales
- Automatic setting of blade clearance
- Blade suitable for cutting mild or stainless steel
- Adjustable back stop for side shearing
- Material hold downs

FN SERIES		FN 2004	FN 2506
Cutting Capacity	mm.	St 44 kg /mm ² - 4mm	St 42 kg /mm ² - 6mm St 60 kg /mm ² - 4mm
Cutting Length	mm.	200 x 200	250 x 250
Cutting Angle	<	90°	90°
Motor Power	Kw.	4	4
Oiltank Capacity	lt.	36	40
Height	mm.	1100	1150
Width	mm.	950	900
Length	mm.	950	900
Weight	kg.	550	850

DURMA

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